October, 2005



Circuit Protection Division

Bourns Manufacturers Representatives Corporate Distributor Product Managers Americas Sales Team Asia Sales Team Europe Sales Team



Thyristor Surge Protector Product Change Notification PCN Tracking Number 39 Mold Compound Change - TO-92 & DO-92 Packages

This change notification covers a change to the epoxy mold compound used for encapsulation of TO-92 and DO-92 products assembled by PSI Technologies Inc, Manila, Philippines.

The change is:

from **Plaskon 7060**, manufactured by Cookson Electronics

to **ST-7100-GX**, manufactured by Cheil Industries Inc, 332-2 Gochun-Dong, Euiwang-Shi, Kyoungki, Korea.

Products Affected by the Change:

All products assembled in TO-92 and DO-92 packages are affected. These include catalogue overvoltage protectors, power transistors and thyristors and customer specific products.

xisting Part No. Package		Lead Free Product Part Number		
TISP® Products				
TISP4xxxF3LM	D0-92	TISP4xxxF3LM-S		
TISP4xxxF3LMR	D0-92	TISP4xxxF3LMR-S		
TISP4xxxF3LMFR	D0-92	TISP4xxxF3LMFRS		
TISP4xxxLP	TO-92	TISP4xxxLP-S		
TISP4xxxLPR	TO-92	TISP4xxxLPR-S		
TISP4xxxF3LP	TO-92	TISP4xxxF3LP-S		
TISP4xxxF3LPR	TO-92	TISP4xxxF3LPR-S		
TISP4xxxM3LM	D0-92	TISP4xxxM3LM-S		
TISP4xxxM3LMR	D0-92	TISP4xxxM3LMR-S		
TISP4xxxM3LMFR	D0-92	TISP4xxxM3LMFRS		
TISP4xxxH3LM	D0-92	TISP4xxxH3LM-S		
TISP4xxxH3LMR	D0-92	TISP4xxxH3LMR-S		
TISP4xxxH3LMFR	D0-92	TISP4xxxH3LMFRS		
Customer Specific				
R3752-1	TO-92	R3752-1-S		
R3752-3	TO-92	R3752-3-S		
Transistors				
TIPPxx	TO-92	TIPPxx-S		
TIPPxxx	TO-92	TIPPxxx-S		
Thyristors				
TICP1xx	TO-92	TICP1xx-S		
TICP2xx	TO-92	TICP2xx-S		

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Reason for the Change:

Continuous quality and technology improvement.

Product Labeling:

No change to the product labeling.

Identification of the Changed Product:

Bourns maintains traceability back to source wafer lots for all products.

Implementation Date:

Shipments of finished goods including the new mold compound are expected to commence in February 2006.

Commencing Date Code:

608

Impact on Form, Fit, Function and Reliability:

There is no impact. ST-7100-Gx is recognized by UL and listed in E115797. The flammability rating is V-O.

Qualification Plan:

Following page.

Last Date of Manufacture of Unchanged Product:

February 2006.

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Qualification Information as Follows:

Die Technology	As Results Table (Row 1)
Die Name	As Results Table (Row 2)
Die size (mil)	As Results Table (Row 3)
Top Metal	Al
Back Metal	AlTiNiAu
Assembly Site	PSI, Technologies, Manila, Philippines
Pins/Package	2/D0-92 & 3/T0-92
Mold Compound	ST-7100-GX
Die Attach	Ablebond 84-1 LMI/SR4
Wire Bond	2 mil Au, Thermosonic
L/F Material	Copper
Marking	Laser
Termination Finish	Matte Sn or PbSn

Qualification Tests:

Stress Test/Conditions	QSS (1)	Standard	Method	SS/Accept
HTRB, 1000 h, conditions as results table	009-101	MIL STD 883	1015	129/1
85 °C/85 % RH, 50 V, 1000 h	009-102	JEDEC STD 22	A101	129/1
Temperature Cycle -65/+150 °C, 200 cs	009-104	MIL STD 883	1010	129/1
Solder Heat	009-106	MIL STD 750	2031	22/0
Lead Pull	009-110	MIL STD 883	2004	22/0
X-Ray Wire	009-128	MIL STD 883	2012	5/0

Notes:

1. QSS Specifications are Bourns Internal Qualification Standards.

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Qualification Results:

	Die Technology Product Name	Thyristor TICP106M-S	Transistor TIPP116-S	OVP TISP4350H3LM-S
	Chip Type	LT401LQ	TA208LQ	TA230LQ
	Chip Size	56 x 56	65 x 65	65 x 65
	Package	T0-92	T0-92	DO-92
HTRB	Conditions	110 °C, 480 V	150 °C, 64 V	150 °C, 100 V
	Result	45/0	45/0	45/0
85 °C/85 % RH		45/0	45/0	45/0
Temperature Cycle		45/0	45/0	45/0
Solder Heat		22/0	22/0	22/0
Lead Pull		12/0	12/0	12/0
X-Ray Wire		5/0	5/0	5/0

Stress Test Completion Date:

August 2005